Good Morning!

And, Welcome to Irving, TX:

Stormwater Industrial Mock Inspection -Owens Corning Roofing Plant

April 2024 - NCTCOG IDDE Industrial Inspector Workshop

Talking Points:

- Introducing Owens Corning
- Purpose for Inspecting
- SWP3 Contents
- SwiftComply Report Writing Software





Say "Hello" to Owens Corning – Irving, TX

Owens Corning Roofing and Asphalt manufacturing facility makes shingles, roll roofing, and asphalt in bulk and packaged form.



Time for an Inspection!...But, Why?



TXR050000 Multi Sector General Permit (MSGP)

- Authorizes point source discharges of stormwater associated with industrial activity and certain non-stormwater discharges to surface waters in the state.
- Industrial activity:
 - "Any of the ten (10) categories of industrial activities included in the definition of stormwater discharges associated with industrial activity as defined in 40 Code of Federal Regulations (CFR) §122.26(b)(14)(i)-(ix) and (xi)."
- <u>Some industrial activity examples</u>: product manufacturing, processing, raw material/equipment handling, storage/storage yards, waste treatment, landfills,



Owens Corning SIC Code: 2952

Facility activity primary SIC code 2952 - Asphalt Felts and Coatings

Sector D - Asphalt Paving and Roofing Materials and Lubricant Manufacturing Facilities

TXR050000 MSGP Part II Section A

Stormwater Pollution Prevention Plan (SWP3)

"An applicant seeking authorization under this general permit must develop and implement a new, or for existing permittees an updated, SWP3 <u>before</u> submitting an NOI for coverage."

"The SWP3 must be signed and certified...maintained onsite and made readily available for review upon request...modified whenever necessary to address changing conditions at the site."

TXR050000 MSGP Part III Section A

MSGP Requirements and Conditions

Common

- Create a SWP3
 - Stormwater Pollution Prevention Team
 - Description of Potential Pollutants and Sources
 - Drainage Map
 - Pollution Prevention Measures and Controls
 - Inspections and Monitoring
 - Hazardous Metals
 - Documentation
 - Copies of certificates, sampling reports, inspections, training, maintenance

TXR050000 MSGP Part III

Sector Specific

- Requirements applied to industrial sectors A-AD in addition to the common requirements for all industrial activities outlined in the MSGP.
- Sector industrial activities are described by SIC codes.
- Facilities of the same sector with different SIC codes may have slightly different specific requirements.
 - Example: numeric effluent limitations; benchmark monitoring

TXR050000 MSGP Part V



TEXAS COMMISSION ON ENVIRONMENTAL QUALITY Texas Pollutant Discharge Elimination System Stormwater Multi-Sector General Permit

The Notice of Intent (NOI) for the facility listed below was received on November 5, 2021. The intent to discharge stormwater associated with industrial activity under the terms and conditions imposed by the Texas Pollutant Discharge Elimination System (TPDES) stormwater Multi-Sector General Permit (MSGP) TXR050000 is acknowledged. Your facility's unique TPDES MSGP stormwater authorization number is:

TXR05DB02

Coverage Effective: November 11, 2016 Sector: D Primary SIC code: 2952

TCEQ's stormwater MSGP requires certain stormwater pollution prevention and control measures, possible monitoring and reporting, and periodic inspections. Among the conditions and requirements of this permit, you must have prepared and implemented a stormwater pollution prevention plan (SWP3) that is tailored to your industrial site. As a facility authorized to discharge under the stormwater MSGP, all terms and conditions must be compiled with to maintain coverage and avoid possible penalties.

Facility/Site Information:

RN100225291 Owens Corning Roofing And Asphalt Irving Facility 201 N Nursery Rd Irving, TX 75061 Dallas County

Operator:

CN601173016 Owens Corning Roofing And Asphalt, LLC 201 N Nursery Rd Irving, TX 75061

The MSGP and all authorizations expire on August 14, 2026, unless otherwise amended. If you have any questions related to your application, you may contact the Stormwater Processing Center by email at SWPERMIT@tceq.texas.gov or by telephone at (512) 239-3700. For technical issues, you may contact the stormwater technical staff by email at SWGP@tceq.texas.gov or by telephone at (512) 239-3700. For technical issues, you may contact the stormwater technical staff by email at SWGP@tceq.texas.gov or by telephone at (512) 239-4671. Also, you may obtain information on the TCEQ web site at https://www.tceq.texas.gov/goto/wq-dpa. A copy of this document should be kept with your SWP3.

Issued Date: November 05, 2021

FOR THE COMMISSION

Permit Certificate

Issued to operator along with TCEQ Authorization Letter after coverage application is completed and approved.

Drainage Map

#7

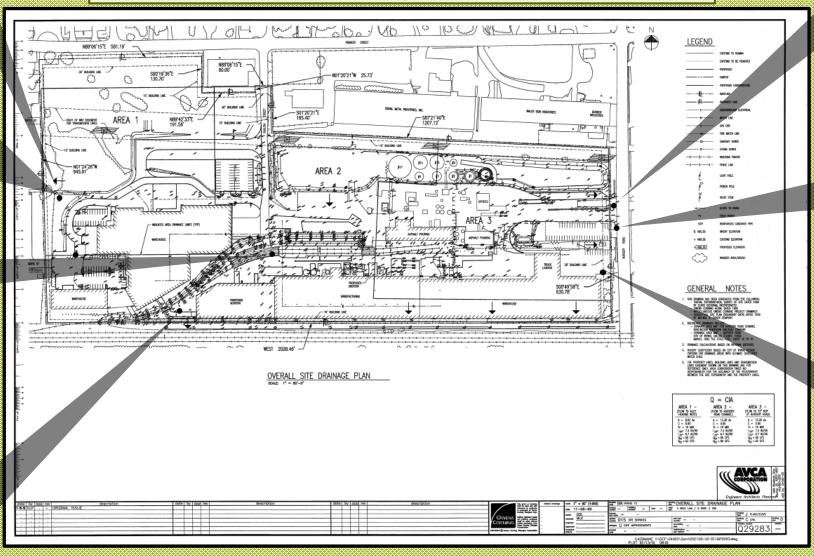
#6

#4



#5











#1

Multi Sector General Permit TPDES General Permit No. TXR050000

Part V, Sector D

3. Pollution Prevention Measures and Controls

Periodic Inspections. Inspection procedures must be developed according to the standard periodic inspection requirements described in Part III, Section B.2. of this general permit and conducted at least once per month in the following areas:

- (a) material storage and handling areas;
- (b) areas containing liquid storage tanks, hoppers or silos;
- (c) vehicle and equipment maintenance, cleaning, and fueling areas; and
- (d) material handling, equipment storage, and processing areas.

Results of the inspections must be evaluated and records of inspections maintained. Follow-up procedures must be identified to ensure that appropriate actions are taken in response to the inspector's findings.

Periodic Inspections

4. Numeric Effluent Limitations

The following numeric effluent limitations, based on guidelines from the Asphalt Emulsion Subcategory of the Paving and Roofing Materials (Tars and Asphalt) Manufacturing Point Source Category (40 CFR § 443.13), apply to all stormwater runoff from asphalt paving and roofing emulsion production areas. Samples of these discharges must be obtained before the runoff combines with stormwater runoff or other waste streams that may be covered under this permit. Samples must be analyzed as follows, and must not exceed the following numeric effluent limitations:

Table 9. Numeric Effluent Limitations for Sector D Facilities Discharging from

4	ASPITATE ETHUISION MA	muiacturing rrodu	cuon Areas	
	Industrial Activity	Parameter	Limitations Daily Avg ^{1,2}	Limitations Daily Max
	Discharging from	TSS	15 mg/L	23 mg/L
	Asphalt Emulsion Manufacturing	Oil and Grease	10 mg/L	15 mg/L
	· ·	pH	6.0-9.0 S.U.	6.0-9.0 S.U.

¹ Monitor annually.

5. Benchmark Monitoring Requirements

The following subsections must conduct benchmark monitoring on discharges of stormwater associated with industrial activities according to the requirements in Part IV of this general permit.

7	Table 10. Be	enchmark Monitoring Requirem	ents for Subsecti	ons in Sector D
	SIC Code	Description of Industrial Activity	Benchmark Parameter	Benchmark Value
	2951, 2952	Asphalt Paving and Roofing Materials, Portable Asphalt Plants	TSS	50 mg/L

Numeric Effluent Limitations

² The daily average limit only applies when two or more samples are collected during a calendar month.

Inspection Facility Property for Good Housekeeping and Maintained BMPs (document with timestamp photos!)

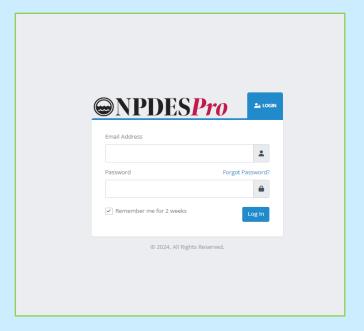








SwiftComply: Compliance Management Software



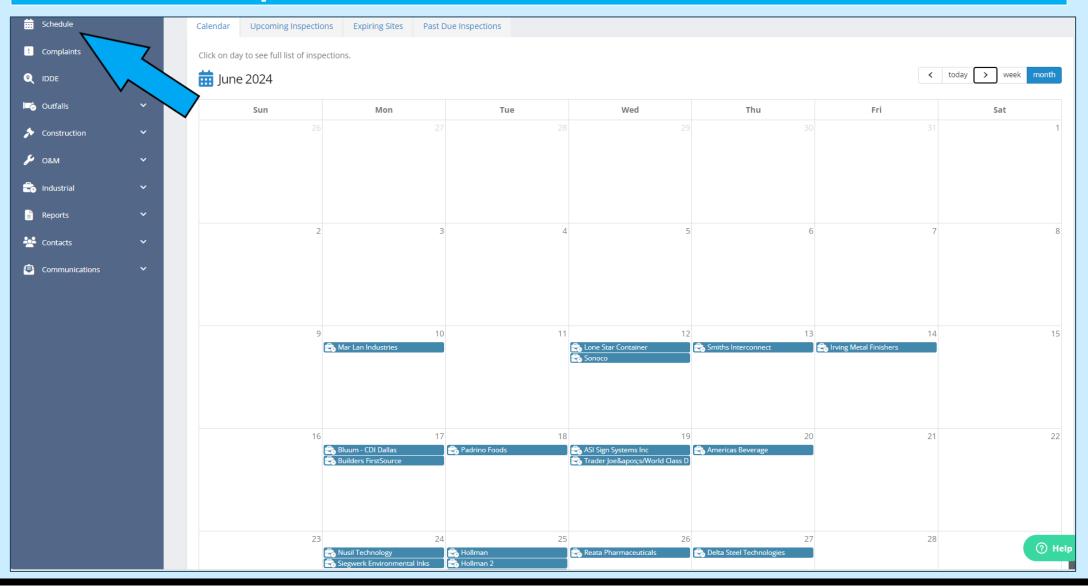


SwiftComply

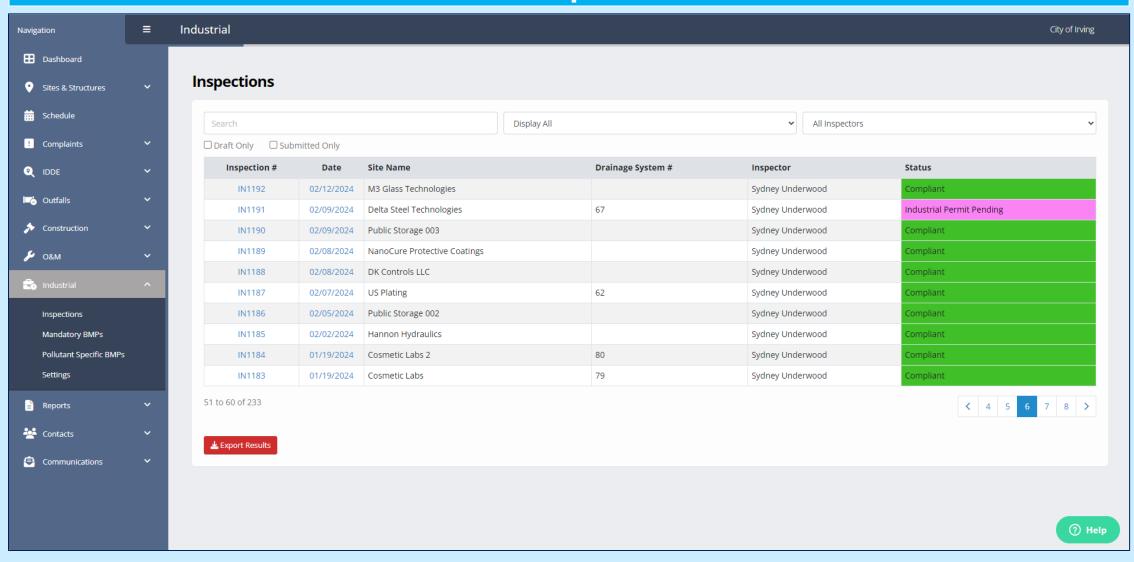
Industrial Dashboard

- Track inspections & reports
- New vs follow-up inspections
- Set/change inspection year
- Log facility complaints

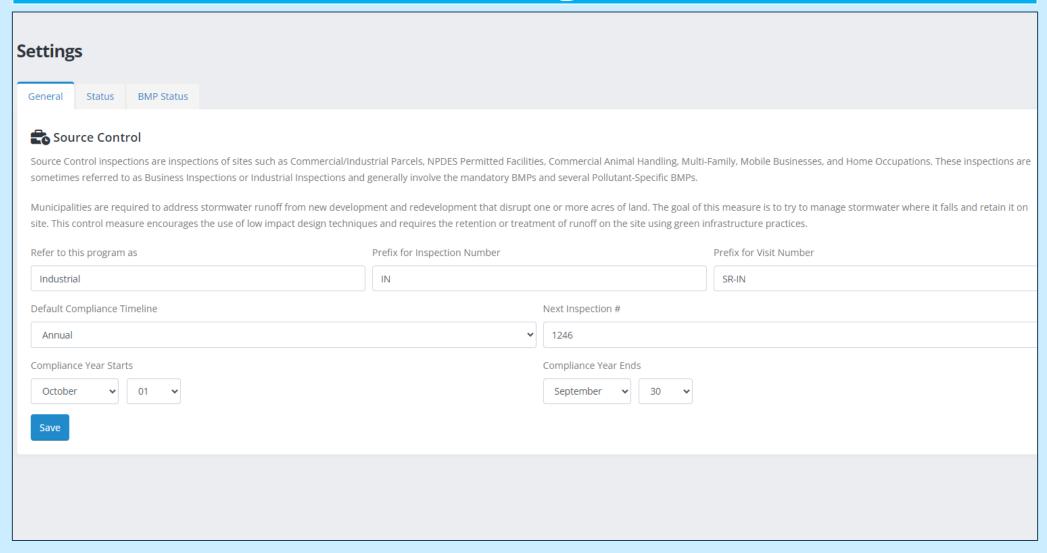
Inspection Calendar and Schedule



Industrial Inspections Tab



General Settings Features



Settings Features: Status Definitions

Settings

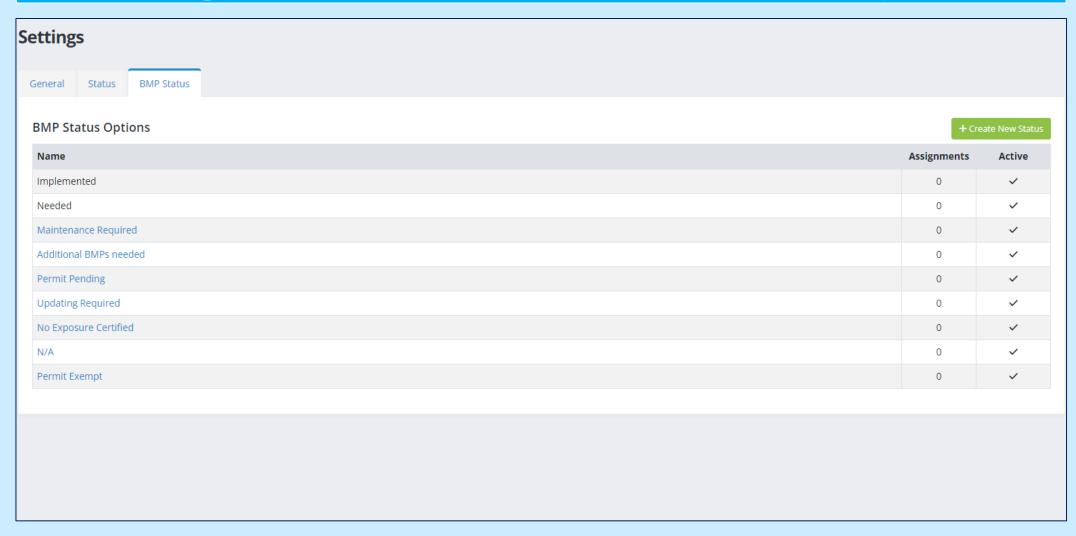
BMP Status

Status Definitions

Compliant Status	Email Template(s)	Color	Sites	Inspections	Applicable For	Active
Compliant	Compliant Stormwater Industrial Inspection	Example	79	145	Inspections	~
Upcoming/Scheduled Inspection	Stormwater Industrial Inspection Notice	Example	5	5	Inspections	~
Notice of Violation	Notice of Violation - Stormwater Industrial Inspection	Example	1	15	Inspections	~
Citation Issued	Stormwater Enforcement Action Issued	Example	0	0	Inspections	~
Industrial Permit Pending	TXR050000 MSGP Permit Application	Example	3	5	Inspections	~
Follow-up Required	Follow-up Inspection	Example	2	50	Inspections	~
Inactive Facility/Not Found	Follow-up Inspection	Example	14	1	Inspections	~
New Site	Stormwater Industrial Inspection Notice	Example	1	0	Inspections	~
Permit Exempt/Not Required	Compliant Stormwater Industrial Inspection	Example	54	2	Inspections	~

Hide Inactive Status Types In Table Above - Disabled

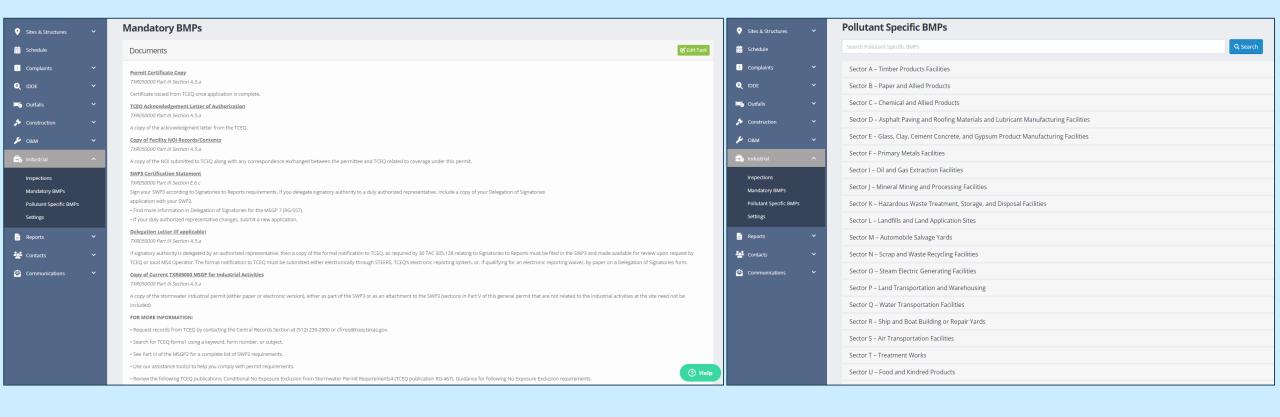
Settings Features: BMP Status Options



Best Management Practices (BMP) Information

Mandatory BMP Requirements

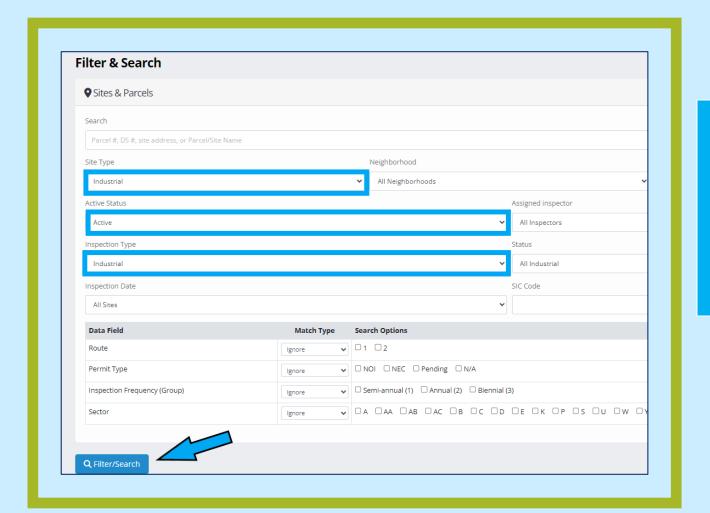
Sector Specific Requirements



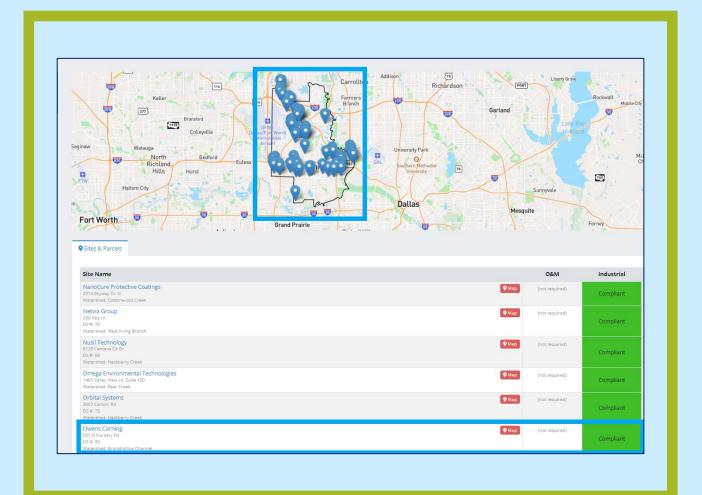
Authorized User Admin Settings

☆ Settings	Standard Documents	
Organizational Settings	Documents will be available to include in email notifica	ations sent from SwiftComply. Click on the title to open.
Control Measures	Title	Filename
▶ Standard Documents	2021-2026 TCEQ Multi-Sector General Permit TXR 050000	Multi-Sector General Permit TXR 050000.pdf ▲ Down
Document Tags	Co-located Facilities and Activities	Co-located Facilities and Activities.pdf
Maps & Reference	Delegation of Signatories	Delegation of Signatories.pdf ▲ Down
Departments	Explanation of Notices	MSGP SWP3 Requirements and NOI_NOC_NOT.pdf
Departments	Final vs Finished Products	Final vs Finished Products.pdf
Assign Inspectors	Hazardous Metals Sampling and Reporting	Hazardous Metals Sampling and Reporting.pdf ▲ Down
Emails & Letters	Industrial Facility Assessment Form (PDF)	COI Industrial Facility Assessment Form 2022 1.0 .pdf
Permissions	Non-Exposure Certificate (NEC) Requirements	Non Exposure Certificate (NEC) - Conditional No Exposure Exclusion Requirements.pdf
SwiftComply Users	Permit Certificate Example	Permit Certificate Example.pdf ▲ Down
	Sector A Specific Requirements	Sector A Additional Requirements TXR05000.pdf ▲ Down
	Sector AA Specific Requirements	Sector AA Additional Requirements TXR05000.pdf
	Sector AB Specific Requirements	Sector AB Additional Requirements TXR05000.pdf
	Sector AD Specific Requirements	Sector AD Additional Requirements TXR05000.pdf
	Sector B Specific Requirements	Sector B Additional Requirements TXR05000.pdf
	Sector C Specific Requirements	Sector C Additional Requirements TXR05000.pdf
	Sector D Specific Requirements	Sector D Additional Requirements TXR05000.pdf ▲ Down
	Sector E Specific Requirements	Sector E Additional Requirements TXR05000.pdf ▲ Down
	Sector F Specific Requirements	Sector F Additional Requirements TXR05000.pdf
	Sector K Specific Requirements	Sector K Additional Requirements TXR05000.pdf
	Sector M Specific Requirements	Sector M Additional Requirements TXR05000.pdf
	Sector P SIC Code 4225	Sector P SIC Code 4225 Requirements.pdf ▲ Down
	Sector P Specific Requirements	Sector P Additional Requirements TXR05000.pdf ▲ Down

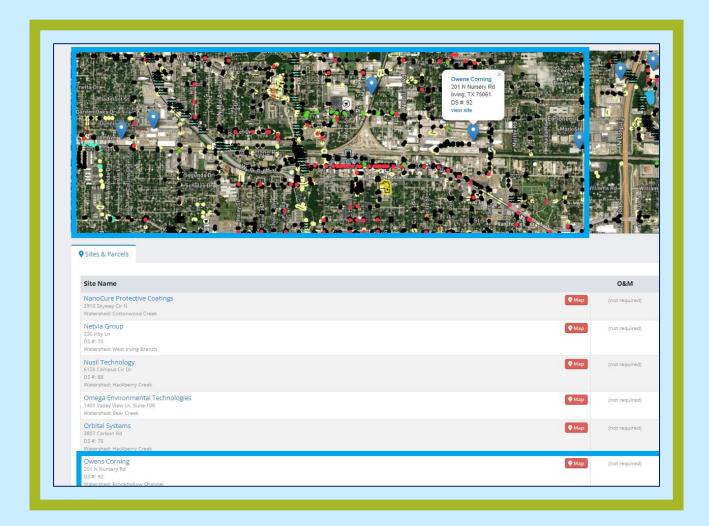
- Upload PDFs, photos, relative documents for easily accessible attachments.
- Create specific email templates for upcoming inspections, report results, violations.
- Tag uploads to automatically send with email templates.
- Connect hyperlinks (i.e., TCEQ registry).
- Assign tasks to inspectors and specialists.
- Add or remove authorized users.



Filter Search Option

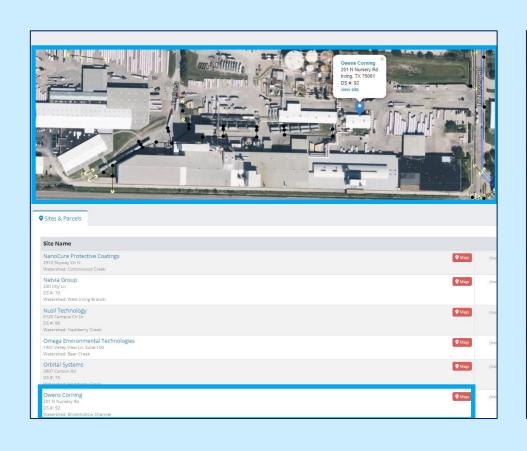


Site Search & Map View



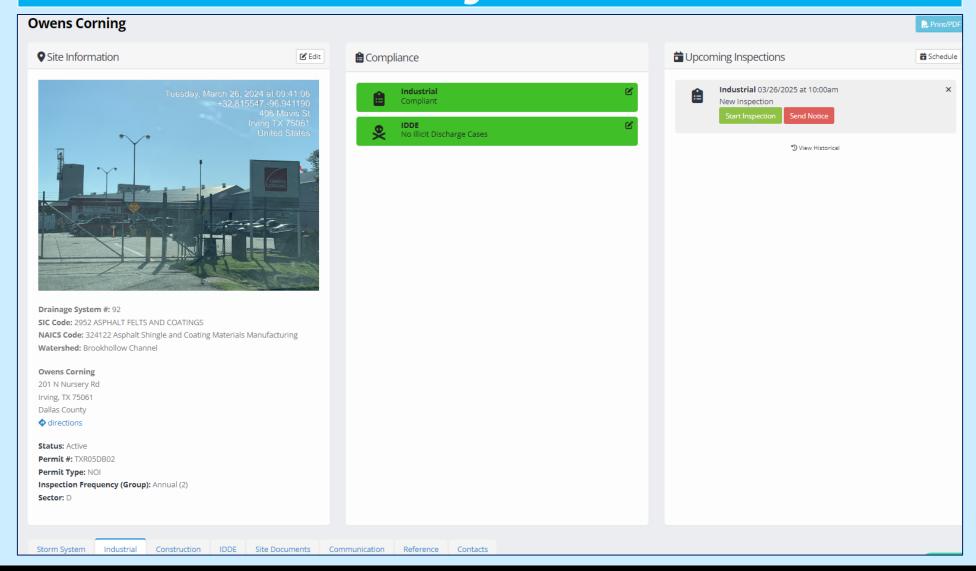
Satellite View Map with Drainage System Layer

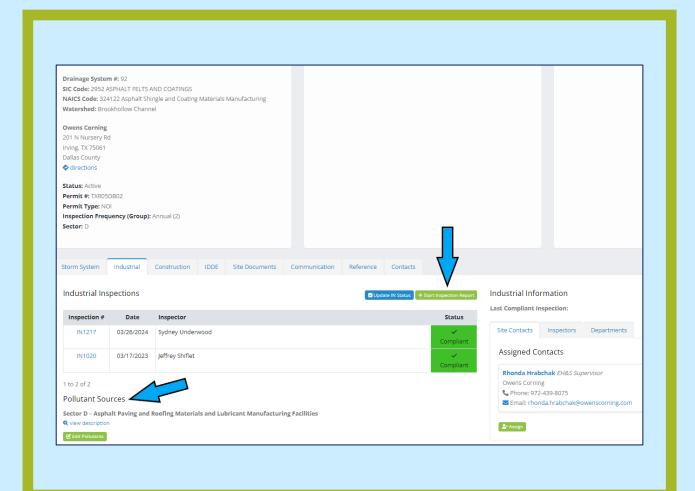
Industrial Facility Drainage View





Industrial Facility Site Information



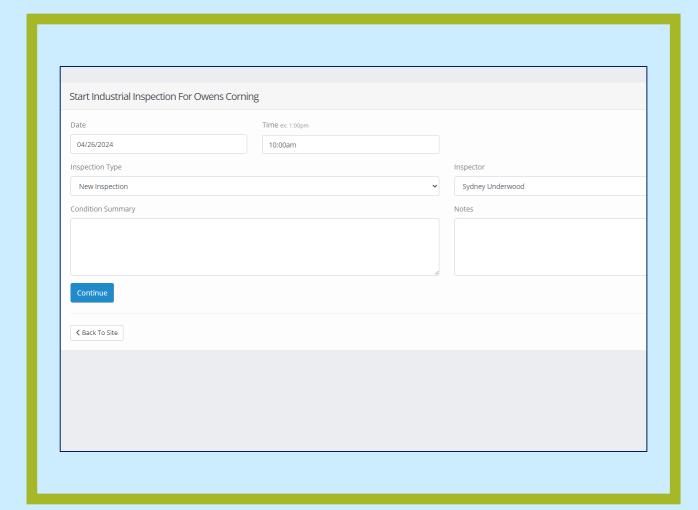


Industrial Facility Site Information (Continued)

Verify Correct BMP/Pollutant Information

☐ Sector A – Timber Products Facilities ② view description
☐ Sector B – Paper and Allied Products Q view description
☐ Sector C – Chemical and Allied Products ② view description
 Sector D – Asphalt Paving and Roofing Materials and Lubricant Manufacturing Facilities view description
☐ Sector E – Glass, Clay, Cement Concrete, and Gypsum Product Manufacturing Facilities Q view description
☐ Sector F – Primary Metals Facilities Q view description
☐ Sector I – Oil and Gas Extraction Facilities Q view description
☐ Sector J – Mineral Mining and Processing Facilities • view description
☐ Sector K – Hazardous Waste Treatment, Storage, and Disposal Facilities Q view description
Sector L – Landfills and Land Application Sites view description
☐ Sector M – Automobile Salvage Yards • view description
☐ Sector N – Scrap and Waste Recycling Facilities Q view description
☐ Sector O – Steam Electric Generating Facilities • view description
☐ Sector P – Land Transportation and Warehousing Q view description

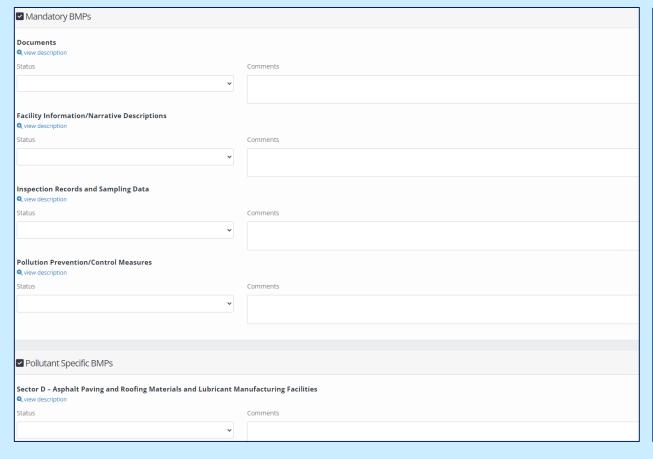
Sector Q – Water Transportation Facilities view description
☐ Sector R – Ship and Boat Building or Repair Yards Q view description
□ Sector S – Air Transportation Facilities • view description
□ Sector T – Treatment Works Q view description
☐ Sector U – Food and Kindred Products Q view description
☐ Sector V – Textile Mills, Apparel, and Other Fabric Product Manufacturing Facilities Q view description
☐ Sector W – Wood and Metal Furniture and Fixture Manufacturing Q view description
□ Sector X – Printing and Publishing Q view description
☐ Sector Y – Rubber and Miscellaneous Plastic Products, and Miscellaneous Manufacturing Facilities Q view description
☐ Sector Z – Leather Tanning and Finishing Facilities Q view description
☐ Sector AA – Fabricated Metal Products Q view description
☐ Sector AB – Transportation Equipment and Industrial or Commercial Machinery Manufacturing
☐ Sector AC – Electronic and Electrical Equipment/Components, and Photographic/Optical Goods Manufacturing
☐ Sector AD – Miscellaneous Industrial Activities Q view description
☐ No Exposure Certification (NEC) - Sector Specific BMPs Not Required Q view description



Industrial Inspection Summary and Notes

- Summary: brief statement (i.e. "industrial facility was compliant during the time of the inspection)
- Notes: provide more detail to summary as it will be what appears on the report along with the status of BMPs.

Inspection (Continued): Select Status & Add Comments



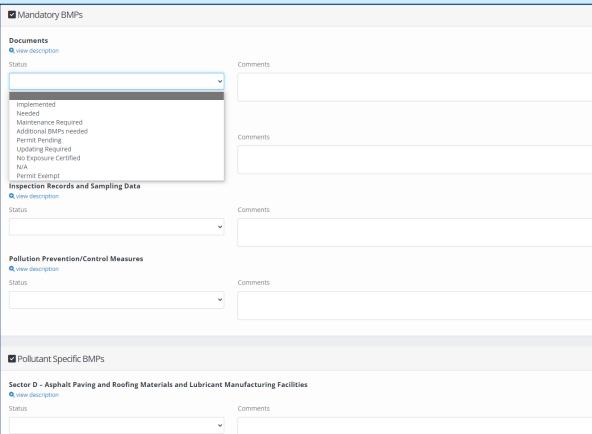
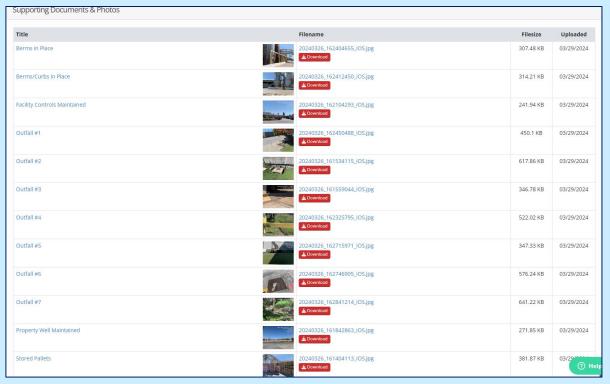
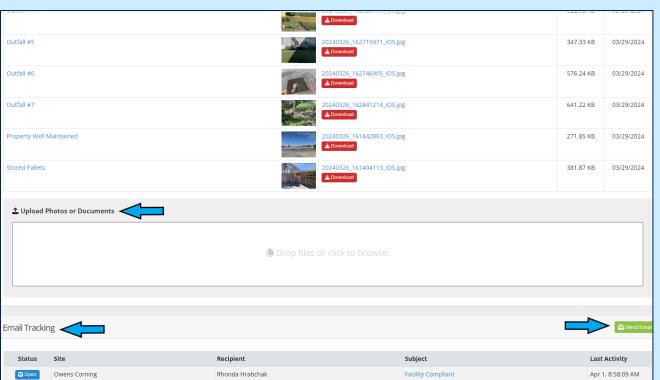


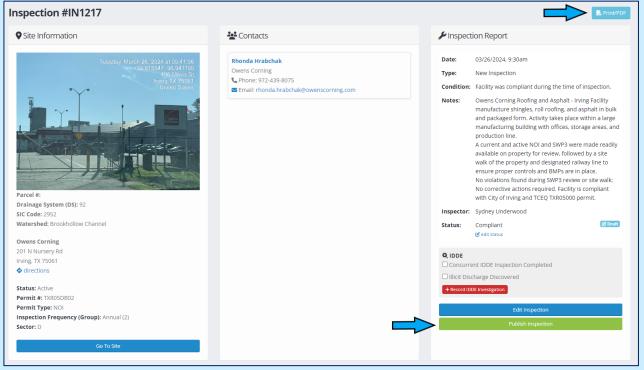
Photo Uploads & Email Tracking



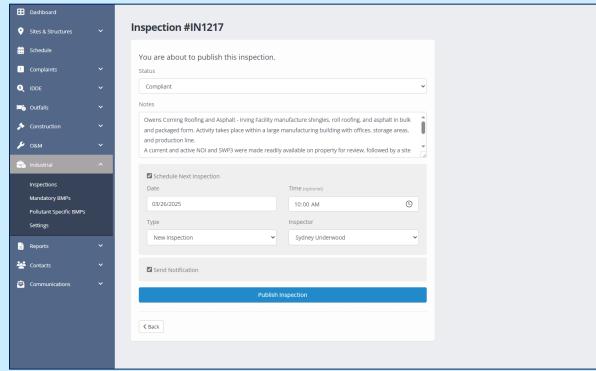


Complete/Publish Inspection Report

Review before "publish inspection"; PDF Print option once complete



Set next inspection date; send to facility operator



Inspection Report Emailing



Edit Notification



04/26/2024

Rhonda Hrabchak

Owens Corning

201 N Nursery Rd 201 N Nursery Rd

Irving, TX 75061

RE: Stormwater Industrial Inspection on your site at 201 N Nursery Rd, Irving TX

Rhonda Hrabchak

Owens Corning;

The Environmental Compliance Section of the City of Irving Capital Improvement Program - MDU inspected Owens Corning on 03/26/2024. The purpose Irving and the TXR05000 MSGP for Industrial activity.

After reviewing the observations made during the now completed (an) Industrial inspection at the address referenced above, the facility has been detern

Mandatory BMPs

Documents - Implemented

Comments: All required documents available for review in SWP3 binder: NOI permit copy, authorization letter, and NOI account records available for review and certified along with the delegation letter of signatories with the current permit year. However, a misprint has resulted in the SWP3 cover and certificate permit year. This issue has been addressed by the operator and is in process of correcting. Contents and dates within the SWP3 show that the rest of the

Facility Information/Narrative Descriptions - Implemented

Comments: General facility information up to date. Facility activities are listed as the production of shingles, roll roofing, and asphalt in bulk and package staffed during all hours of operation. Location and drainage maps are current and legible. Pollution prevention team consists of a site leader - David Ken Craig Orwick, Gina Henry, Sandeep Sreenivasa, Will Loomas. Mandatory employee training takes place at least once per year.

Inspection Records and Sampling Data - Implemented

Comments: Quarterly manitoring and visual inspections and appual comprehensive site inspections are surrent for the first quarter of this year and 00

٦.	
72	ector Y Specific Requirements (Sector Y Additional Requirements and BMPs TXR05000)
J S	ector Z Specific Requirements (Sector Z Additional Requirements and BMPs TXR05000)
) s	C Codes Subject to TPDES Multi-Sector General Permit (TXR050000) (List of industrial facility SIC Codes)
) S	TEERS Account Creation Guide (Instructions on creating a STEERS account for industrial operators applying for TXR permit.)
D S	TEERS Registration (STEERS account registration document.)
S	torm Resistant Shelter - TXR05000 (Storm resistant shelter definition)
) s	wiftComply Checklist (Inspected Items)
J S	WP3 Binder Template (Example of a standard NOI SWP3 binder)
Js	WP3 Facility Common Requirements and Conditions (Part III) TXR05000 (Outline of Documents, Procedures, and Sampling)
ЭΤ	XG110000 TPDES General Permit (Additional Permit Coverage)
	Optional: Include The Following People In This Notice
	Optional: Include The Following People In This Notice Inter the name and email of each additional person you wish to be notified.
E	
E	inter the name and email of each additional person you wish to be notified.
E A	inter the name and email of each additional person you wish to be notified.
E A	inter the name and email of each additional person you wish to be notified.
	inter the name and email of each additional person you wish to be notified.
	inter the name and email of each additional person you wish to be notified. Addl Person #1 Name Addl Person #2 Name
	inter the name and email of each additional person you wish to be notified. Addl Person #1 Name Addl Person #2 Name



Industrial #IN1217

03/26/2024

Owens Corning

201 N Nursery Rd Irving, TX 75061

Site Type: Industrial

General Status: Site is Active

32.8157474, -96.9359618

Drainage System #: 92 SIC Code: 2952 ASPHALT FELTS AND COATINGS

NAICS Code: 324122 Asphalt Shingle and Coating Materials

Manufacturing

Permit #: TXR05DB02 Permit Type: NOI Inspection Frequency (Group):

Status: Active



Inspection Summary

03/26/2024, 9:30am

New Inspection

Owens Corning Roofing and Asphalt - Irving Facility manufacture shingles, roll roofing, and asphalt in bulk and packaged form. Activity takes place within a large manufacturing building with

offices, storage areas, and production line. A current and active NOI and

SWP3 were made readily available on property for review. followed by a site walk of the property and designated railway line to ensure proper controls

and BMPs are in place. No violations found during SWP3 review or site walk; No corrective actions required. Facility is compliant with City of Irving and TCEQ TXR05000 permit.

Inspector: Sydney Underwood

Status: Compliant

Industrial Contacts

Rhonda Hrabchak EH&S Supervisor

Owens Corning

Phone: 972-439-8075

Email:

rhonda.hrabchak@owenscorning.com

BMP Documents Mandatory | Implemented | All required documents available for review in SWP3 binder: NOI permit copy, authorization letter, and NOI account records available for review. A copy of TXR050000 MSGP contained in binder. SWP3 has been signed and certified along with the delegation letter of signatories with the current permit year. However, a misprint has resulted in the SWP3 cover and certification statement to display the year prior to the beginning of the current MSGP permit year. This issue has been addressed by the operator and is in process of correcting. Contents and dates within the SWP3 show that the rest of the binder and documents are current.

Completed Inspection Report

- Completed report emailed to designated facility contact(s).
- Link sent to operators to access "#IN" file.
 - Use to upload requested documents; photos; other corrective action measures noted in report.

Completed Inspection Report (Continued): BMP Text

Mandatory BMP: Documents

Permit Certificate Copy

TXR050000 Part III Section A.5.a

Certificate issued from TCEQ once application is complete.

TCEQ Acknowledgement Letter of Authorization

TXR050000 Part III Section A.5.a

A copy of the acknowledgment letter from the TCEQ.

Copy of Facility NOI Records/Contents

TXR050000 Part III Section A.5.a

A copy of the NOI submitted to TCEQ along with any correspondence exchanged between the permittee and TCEQ related to coverage under this permit.

SWP3 Certification Statement

TXR050000 Part III Section E.6.c

Sign your SWP3 according to Signatories to Reports requirements. If you delegate signatory authority to a duly authorized representative, include a copy of your Delegation of Signatories application with your SWP3.

- · Find more information in Delegation of Signatories for the MSGP 7 (RG-557).
- · If your duly authorized representative changes, submit a new application,

Delegation Letter (if applicable)

TXR050000 Part III Section A.5.a

If signatory authority is delegated by an authorized representative, then a copy of the formal notification to TCEQ, as required by 30 TAC 305.128 relating to Signatories to Reports must be filed in the SWP3 and made available for review upon request by TCEQ or local MS4 Operator. The formal notification to TCEQ must be submitted either electronically through STEERS, TCEQ's electronic reporting system, or, if qualifying for an electronic reporting waiver, by paper on a Delegation of Signatories form.

Copy of Current TXR05000 MSGP for Industrial Activities

TXR050000 Part III Section A.5.a

A copy of the stormwater industrial permit (either paper or electronic version), either as part of the SWP3 or as an attachment to the SWP3 (sections in Part V of this general permit that are not related to the industrial activities at the site need not be included)

FOR MORE INFORMATION:

- · Request records from TCEQ by contacting the Central Records Section at (512) 239-2900 or cfrreq@tceq.texas.gov.
- Search for TCEQ forms1 using a keyword, form number, or subject.
- . See Part III of the MSGP2 for a complete list of SWP3 requirements.
- · Use our assistance tools3 to help you comply with permit requirements.
- Review the following TCEQ publications: Conditional No Exposure Exclusion from Stormwater Permit Requirements4 (TCEQ publication RG-467). Guidance for following No Exposure Exclusion requirements.

Pollutant Specific BMP: Sector D - Asphalt Paving and Roofing Materials and Lubricant Manufacturing Facilities TXR050000 Part V Section D

Pollution Prevention Measures and Controls Periodic Inspections

Inspection procedures must be developed according to the standard periodic inspection requirements described in Part III, Section B.2. of the TPDES Multi-Sector General Permit and conducted <u>at least once per month</u> in the following areas:

- · (a) material storage and handling areas;
- . (b) areas containing liquid storage tanks, hoppers or silos;
- . (c) vehicle and equipment maintenance, cleaning, and fueling areas; and
- . (d) material handling, equipment storage, and processing areas.

Results of the inspections must be evaluated and records of inspections maintained. Follow-up procedures must be identified to ensure that appropriate actions are taken in response to the inspector's findings.

Numeric Effluent Limitations

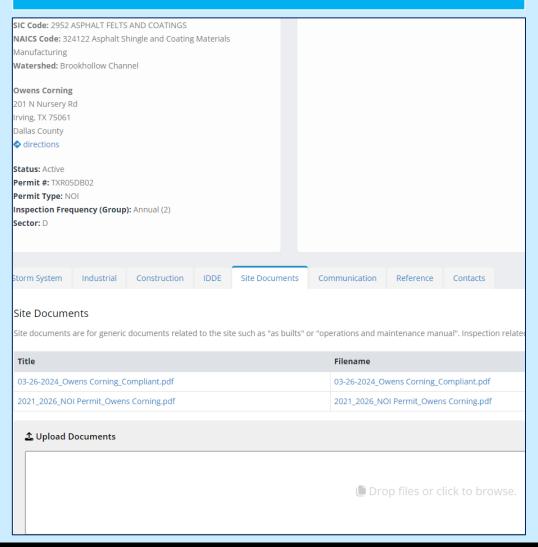
Effluent limitations, based on guidelines from the Asphalt Emulsion Subcategory of the Paving and Roofing Materials (Tars and Asphalt)
Manufacturing Point Source Category (40 CFR § 443.13), apply to all stormwater runoff from asphalt paving and roofing emulsion production
areas. Samples of these discharges must be obtained before the runoff combines with stormwater runoff or other waste streams that may be
covered under this permit. These discharges must not exceed the numeric effluent limitations and monitoring requirements listed in the
TPDES Multi-Sector General Permit.

Benchmark Monitoring Requirements

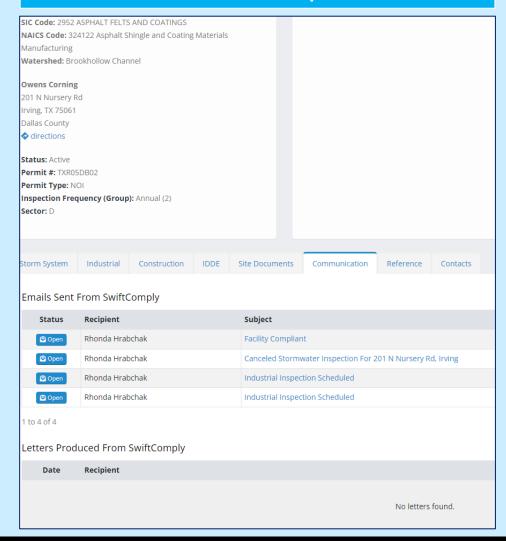
Certain subsectors must conduct benchmark monitoring on discharges of stormwater associated with industrial activities according to the requirements in Part IV of the TPDES Multi-Sector General Permit.

Records and Tracking

Site Documents



Email Receipts



Report Portion Complete,

Thank you for Listening!

See you all outside.